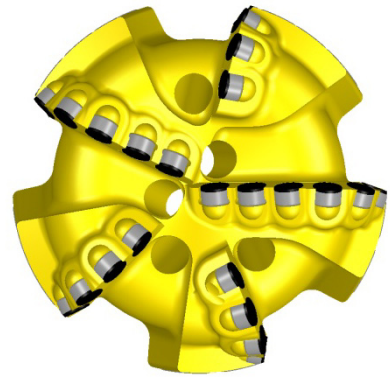


Secoroc Rotary Products

Dirt Digger PDC Bits



6-3/4" D513

Adding value through performance

Applications:

- Cost effective PDC drill bit ideally suited for mining, construction, fiber optic, water well, geothermal and shallow oil & gas drilling
- Tapered parabolic profile design offers an optimal combination of cutter protection and ROP capabilities for a variety of formations and drilling conditions
- PDC bit advantages over a traditional roller cone bit include longer bit life, smoother drilling operations and increased penetration rates

Design Features:

- 3D designed one-piece 4140 alloy steel body is CNC machined to exact design specifications for maximum blade and body strength
- Optimized cutter distribution profile for blade count, cutter quantity, drilling conditions and bit stability
- Force-balanced PDC cutter locations minimize bit whirl and drill a precise round hole
- Asymmetrical blade layout reduces drilling harmonics



Product Specifications:

General Data:

- Body Type	One-piece Steel
- Gage Length	2.0 in / 50.8 mm
- Overall Length	10.35 in / 262.81 mm
- Shipping Weight	TBD
- Product Number	91002868

Connection:

- Pin Connection	3-1/2" API Reg Pin
- Fishneck Diameter	4.75 in / 120.65 mm
- Fishneck Length	2.27 in / 57.68 mm
- Make-Up Length	6.66 in / 169.16 mm
- Make-Up Torque	6,300-8,400 ft-lbs

Cutting Structure:

- Face Cutters	21 @ 13 mm PDC
- Back-Up Cutters	N/A
- Gage Cutters	3 @ 13 mm PDC

Hydraulics:

- Nozzle Type	5 @ 22/32" Ports
- TFA	1.86 in ²

Recommended Operating Parameters:

- Weight on Bit (WOB)	3,000-15,000 lbs
- Rotary Speed (RPM)	60-150 RPM